

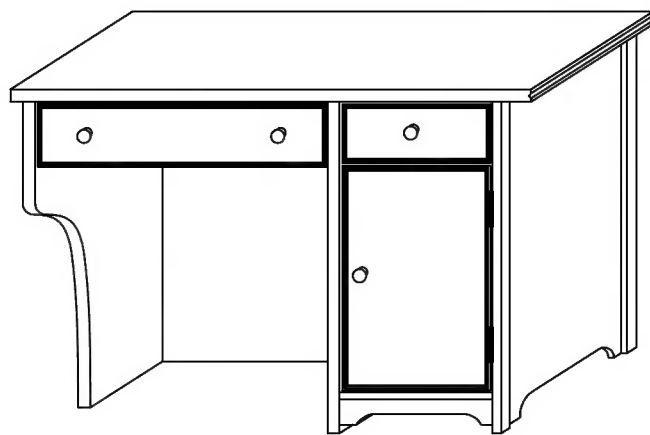
# HOME DECORATORS COLLECTION

BF-22452 OXFORD COLLECTION WORKSTATION-----RETURN DESK

INV#68616

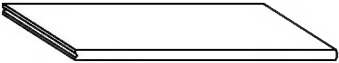
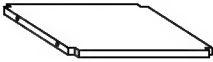
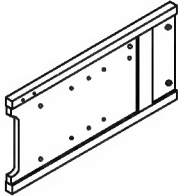
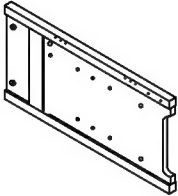
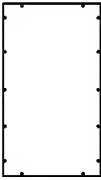
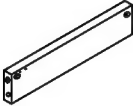
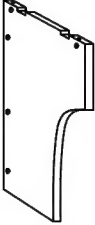
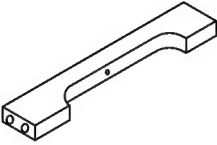
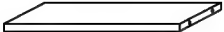
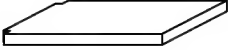
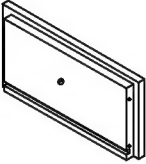
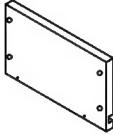
## ASSEMBLY INSTRUCTIONS

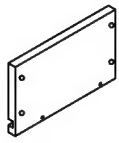
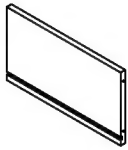


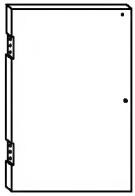

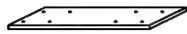
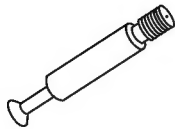


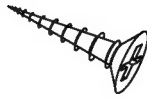
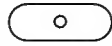


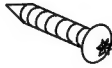
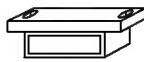



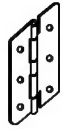

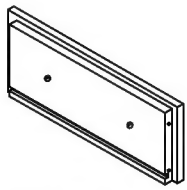
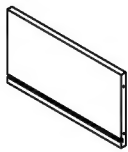

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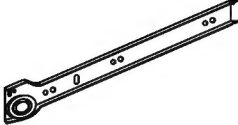
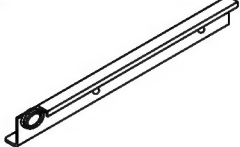
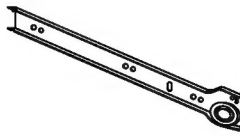
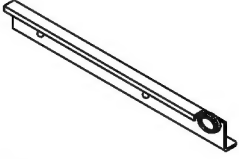



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have came loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

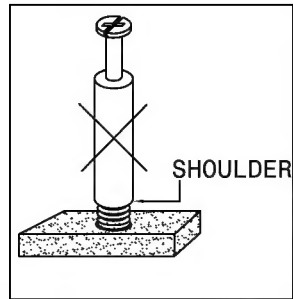
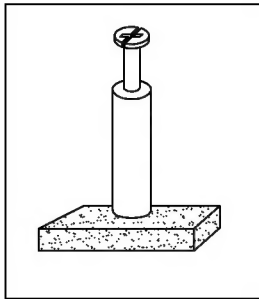
PARTS LIST		
<p>A</p>  <p>TOP PANEL-1PC</p>	<p>B</p>  <p>BOTTOM PANEL-1PC</p>	<p>C</p>  <p>LEFT SIDE PANEL-1PC</p>
<p>D</p>  <p>RIGHT SIDE PANEL-1PC</p>	<p>E</p>  <p>BACK PANEL-1PC</p>	<p>F</p>  <p>ACROSS PANEL-1PC</p>
<p>G</p>  <p>SIDE PANEL-1PC</p>	<p>H</p>  <p>LOW PANEL-1PC</p>	<p>I</p>  <p>ACROSS PANEL-1PC</p>
<p>P1</p>  <p>SHELF-1PC</p>	<p>J</p>  <p>SMALL DRAWER PANEL FRONT-1PC</p>	<p>K</p>  <p>RIGHT DRAWER SIDE PANEL-2PCS</p>

<p>L</p>  <p>LEFT DRAWER PANEL SIDES-2PCS</p>	<p>M</p>  <p>SMALL DRAWER PANEL BACK-1PC</p>	<p>N</p>  <p>SMALL DRAWER PANEL BOTTOM-1PC</p>	<p>O</p>  <p>BACK PANEL-1PC</p>
<p>P</p>  <p>DOOR PANEL-1PC</p>	<p>Q</p> <p>8mm × 5/8"</p>  <p>SCREWS-16PCS</p>	<p>R</p>  <p>FIXING PANELS-2PCS</p>	<p>S</p>  <p>CAM-BOLTS-25CS</p>
<p>T</p>  <p>CAM-LOCKS-25PCS</p>	<p>U</p> <p>6mm × 1"</p>  <p>SCREWS-16PCS</p>	<p>V</p> <p>8mm × 1"</p>  <p>SCREWS-1PC</p>	<p>W</p>  <p>FEMALE MAGNET-1PC</p>
<p>X</p>  <p>KNOBS-4PCS</p>	<p>Y</p>  <p>SHELF SUPPORTS-4PCS</p>	<p>Z</p> <p>6mm × 1/2"</p>  <p>SCREWS-16PCS</p>	<p>A1</p>  <p>MAGNET-1PC</p>
<p>B1</p>  <p>DOWELS-6PCS</p>	<p>C1</p> <p>8mm × 5/8"</p>  <p>SCREWS-4PCS</p>	<p>D1</p> <p>5mm × 1/2"</p>  <p>SCREWS-13PCS</p>	<p>F1</p>  <p>HINGES-2PCS</p>
<p>G1</p>  <p>CAM-TOOL-1PC</p>	<p>H1</p>  <p>BIG DRAWER PANEL FRONT-1PC</p>	<p>I1</p>  <p>BIG DRAWER PANEL BACK-1PC</p>	<p>J1</p>  <p>BIG DRAWER PANEL BOTTOM-1PC</p>

<p>K1</p>  <p>LEFT OUTER SLIDES-2PCS</p>	<p>L1</p>  <p>LEFT INNER SLIDES-2PCS</p>	<p>M1</p>  <p>RIGHT OUTER SLIDES-2PCS</p>	<p>N1</p>  <p>RIGHT INNER SLIDE-2PCS</p>
<p>01 6mm × 3/8"</p>  <p>SCREWS-28PCS</p>			

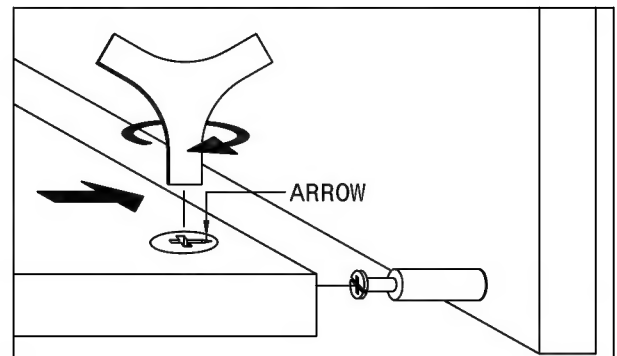
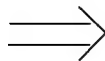
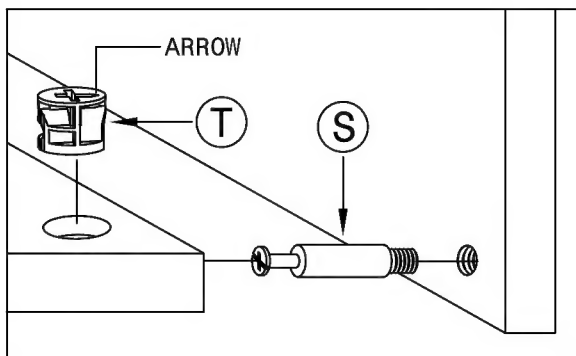
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

NOTE: • UPON OPENING THOROUGHLY CLEAN ALL WOODS SURFACES TO REMOVE DUST AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT LEAST TWO PEOPLE.

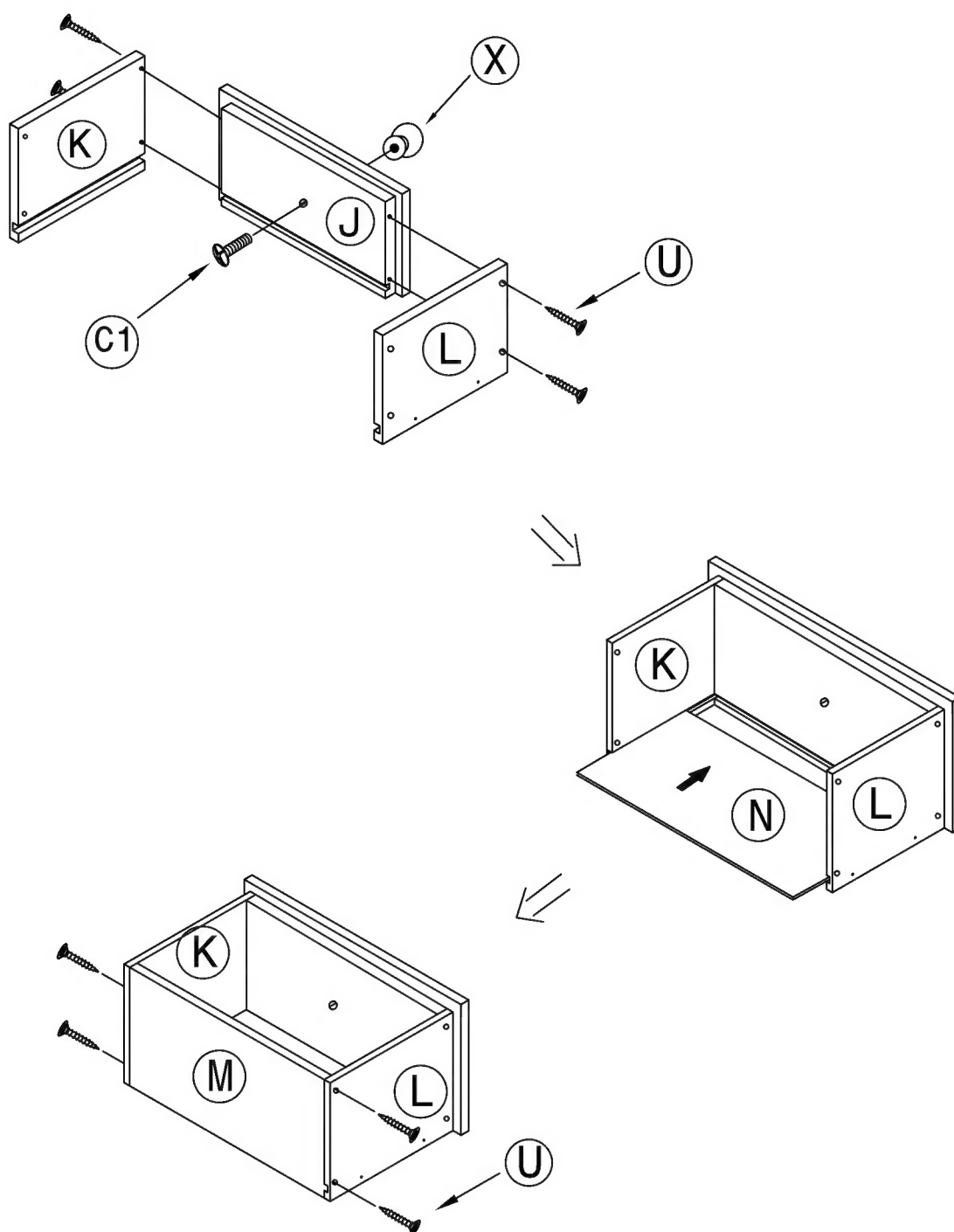


NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY ARE TIGHT, THE SHOULDER SHOULD BE AGAINST THE SURFACE OF THE PART.

## HOW TO USE THE CAM-TOOL

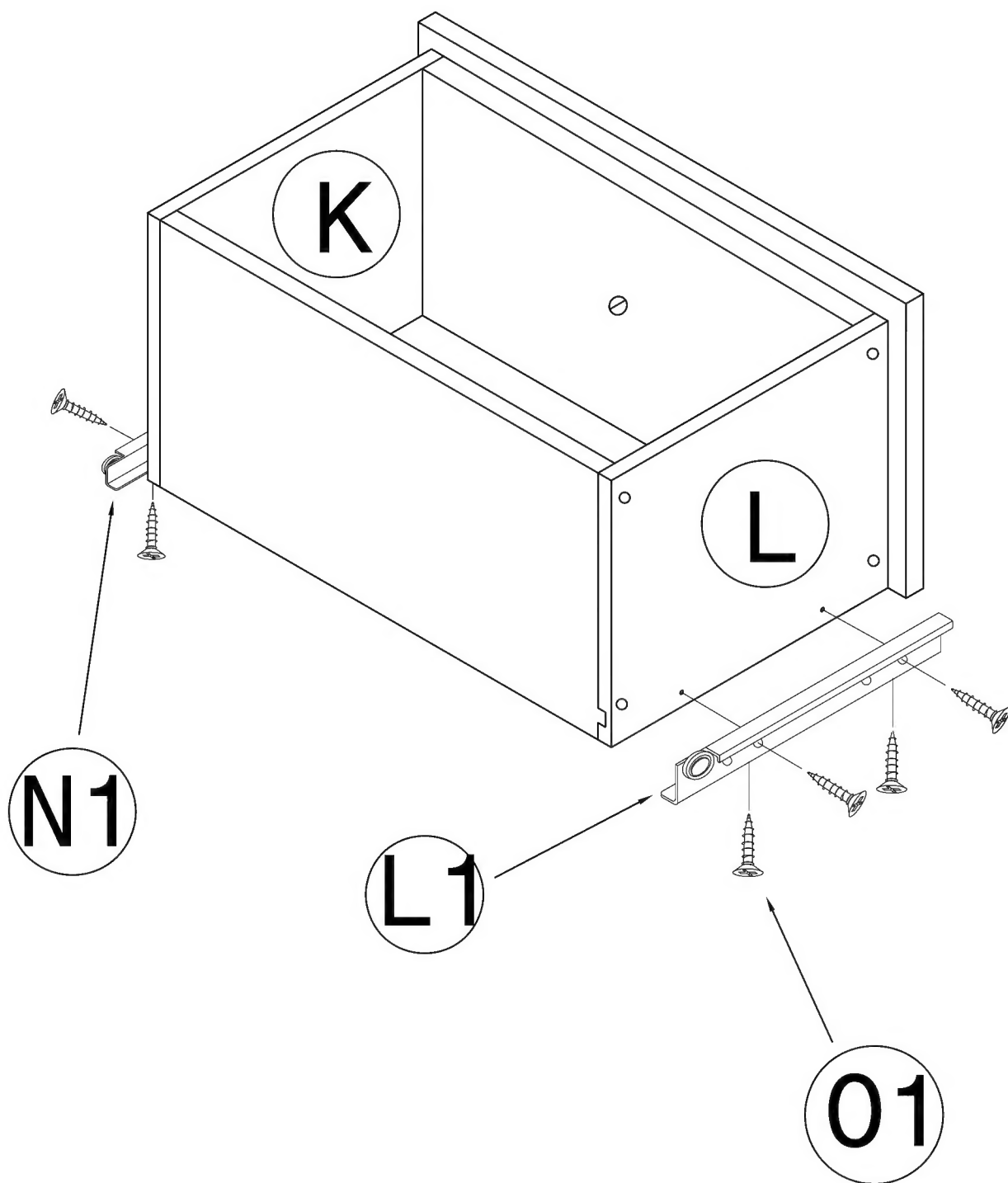


NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS



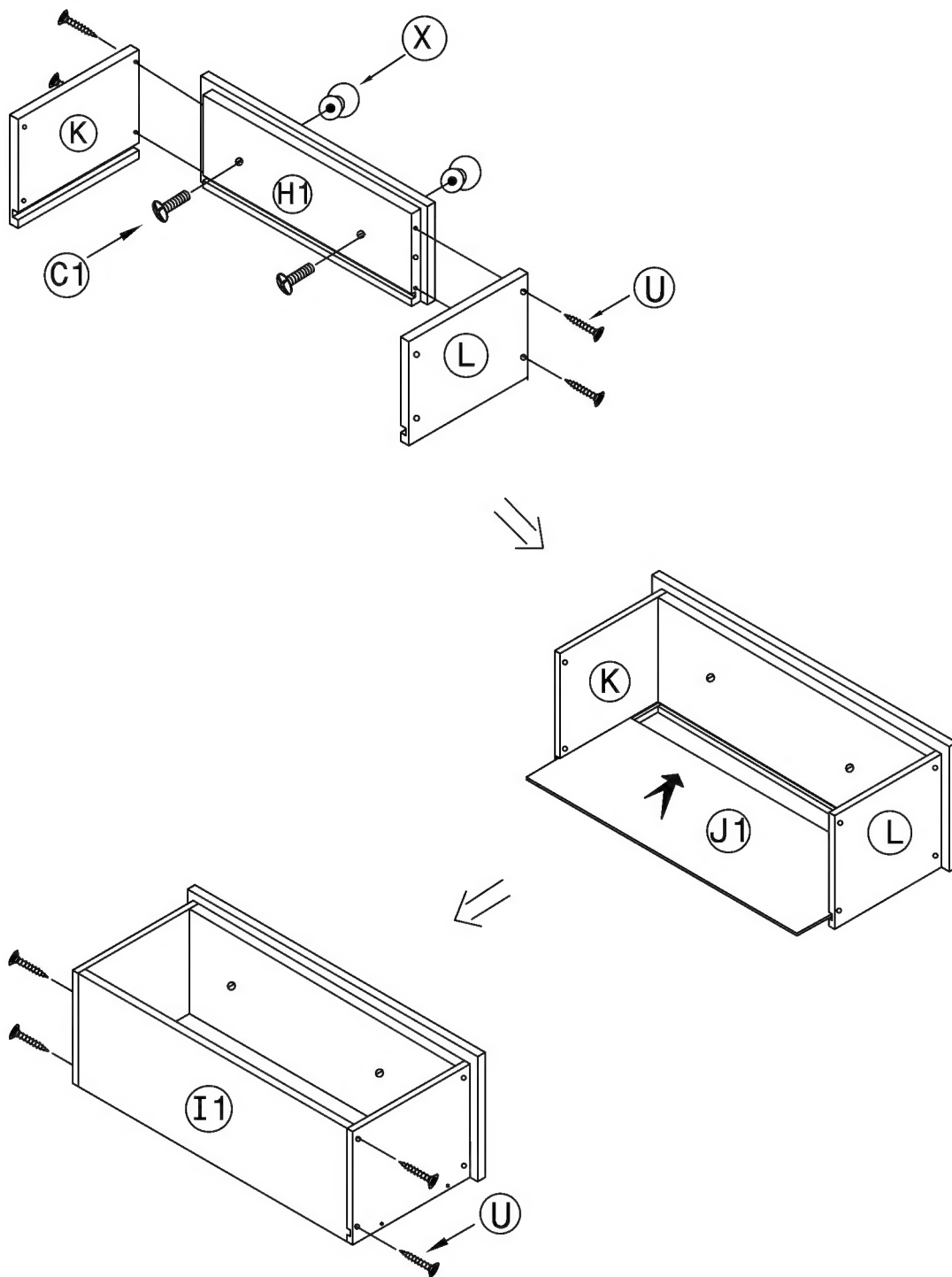
### 1) .ASSEMBLE THE DRAWER.

- ATTACH A KNOB(X) TO DRAWER PANEL FRONT(J) USING 1 SCREW(C1) .
- ATTACH DRAWER PANEL SIDES(K/L) TO DRAWER PANEL FRONT(J) USING 4 SCREWS(U) .
- INSERT THE BOTTOM DRAWER PANEL(N) INTO THE SLOTS IN THE SIDE DRAWER PANELS(K/L) .
- ATTACH THE DRAWER PANEL BACK(M) USING 4 SCREWS(U) .



## 2) .ASSEMBLE THE INNER SLIDE(L1/N1) .

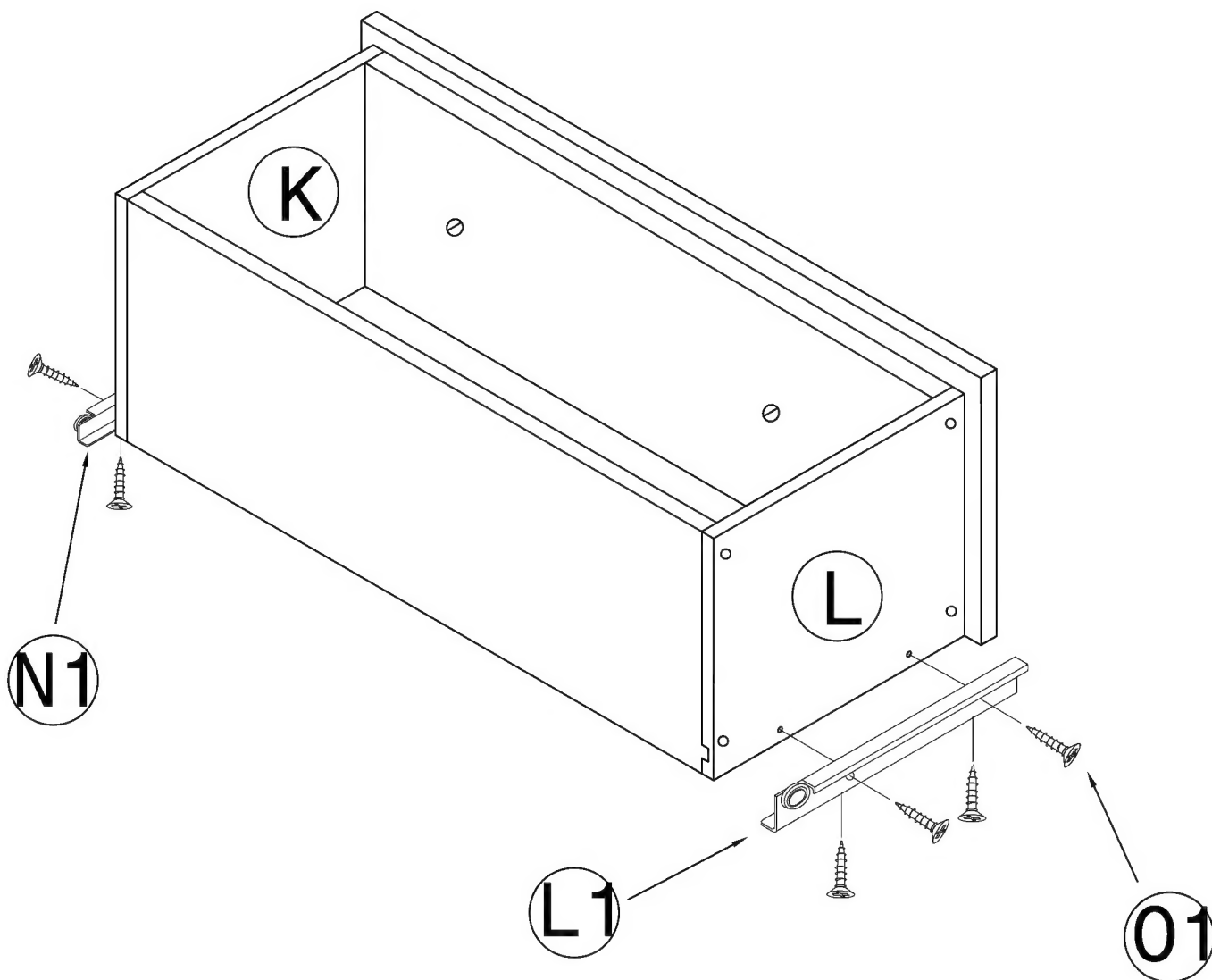
- ATTACH THE INNER SLIDE(L1/N1) TO DRAWER PANEL SIDE(K/L) USING 8 SCREWS(01) .



### 3) .ASSEMBLE THE DRAWER.

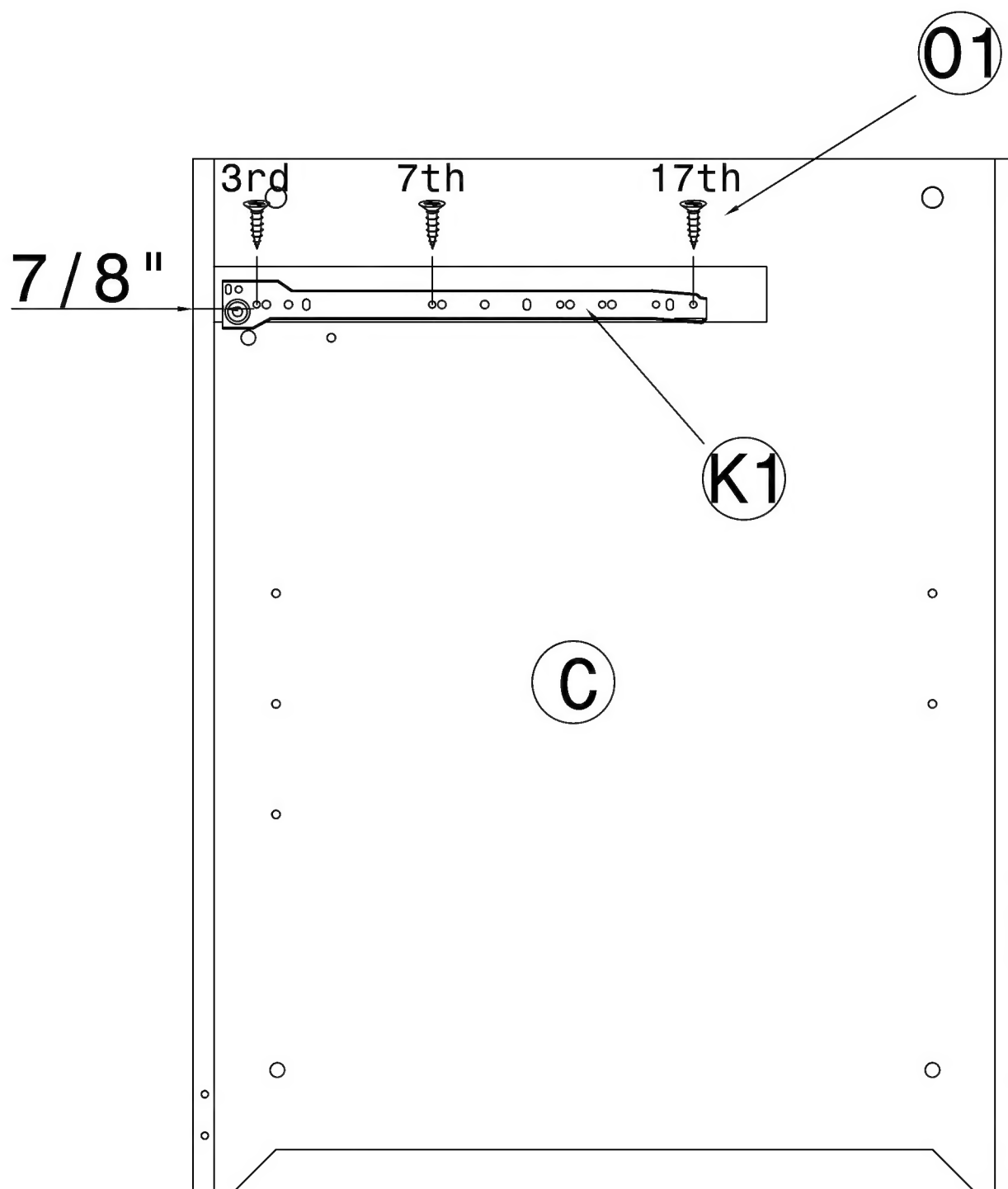
- ATTACH 2 KNOBS(X) TO DRAWER PANEL FRONT(H1) USING 2 SCREWS(C1) .
- ATTACH DRAWER PANEL SIDES(K/L) TO DRAWER PANEL FRONT(H1) USING 4 SCREWS(U) .
- INSERT THE DRAWER PANEL BOTTOM(N) INTO THE SLOTS IN THE DRAWER PANEL SIDES(K/L) .
- ATTACH THE DRAWER PANEL BACK(I1) USING 4 SCREWS(U) .





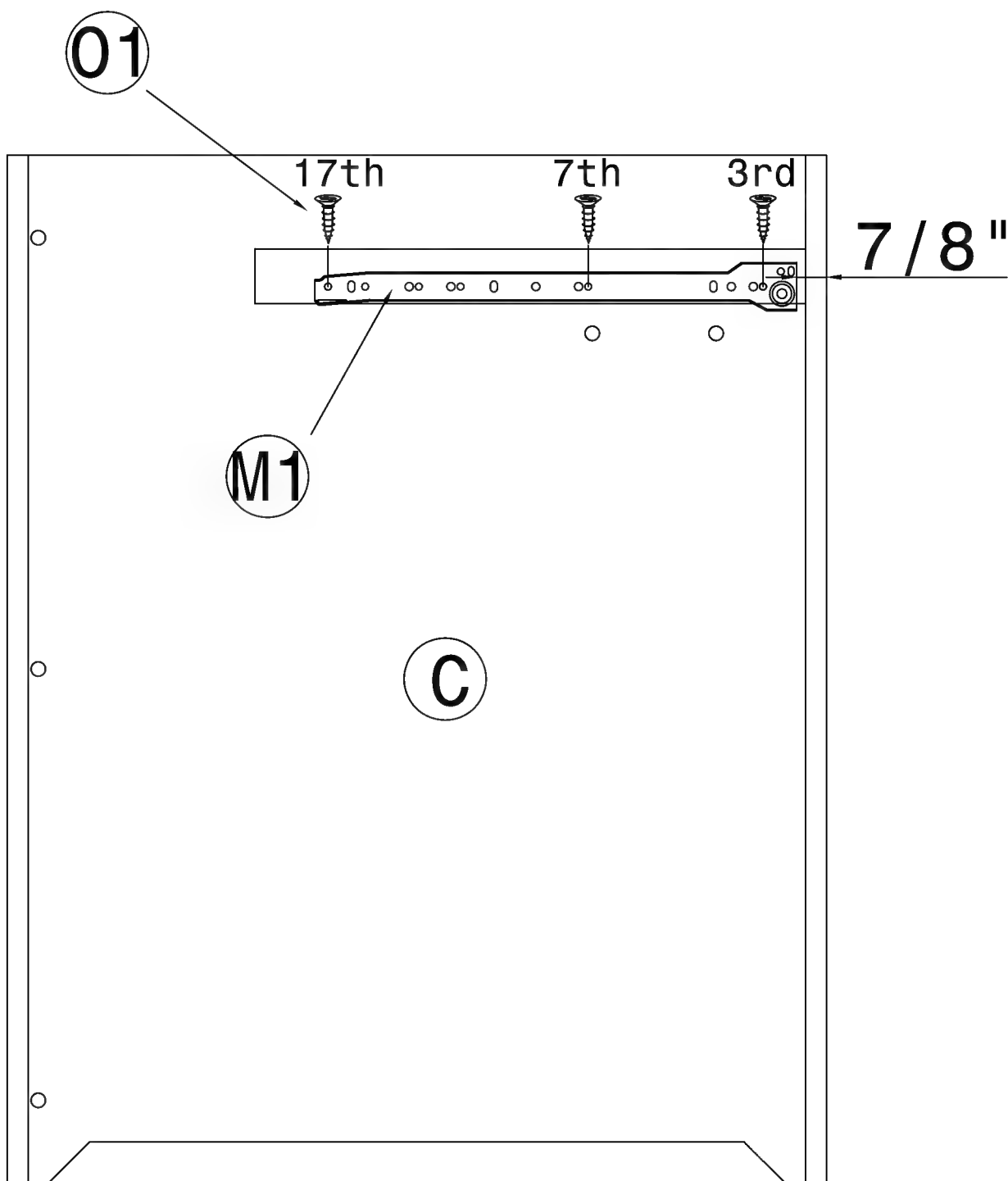
#### 4) .ASSEMBLE THE INNER SLIDE(L1/N1) .

- ATTACH THE INNER SLIDE(L1/N1) TO DRAWER PANEL SIDE(K/L) USING 8 SCREWS(01) .



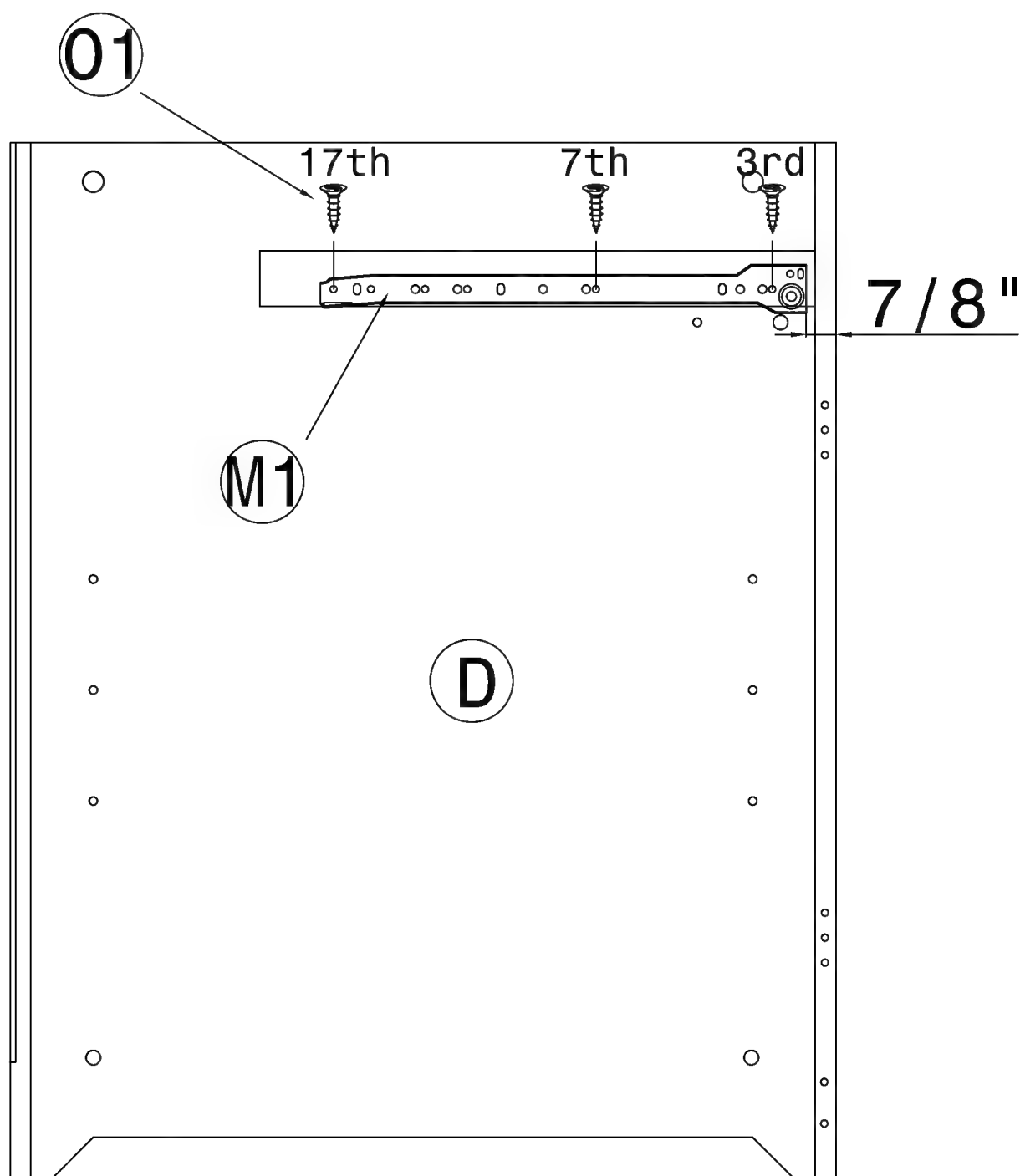
#### 5) .ASSEMBLE THE LEFT OUTER SLIDE(K1) .

- ATTACH THE LEFT OUTER SLIDE(K1) TO LEFT SIDE PANEL(C) USING 3 SCREWS(O1) .



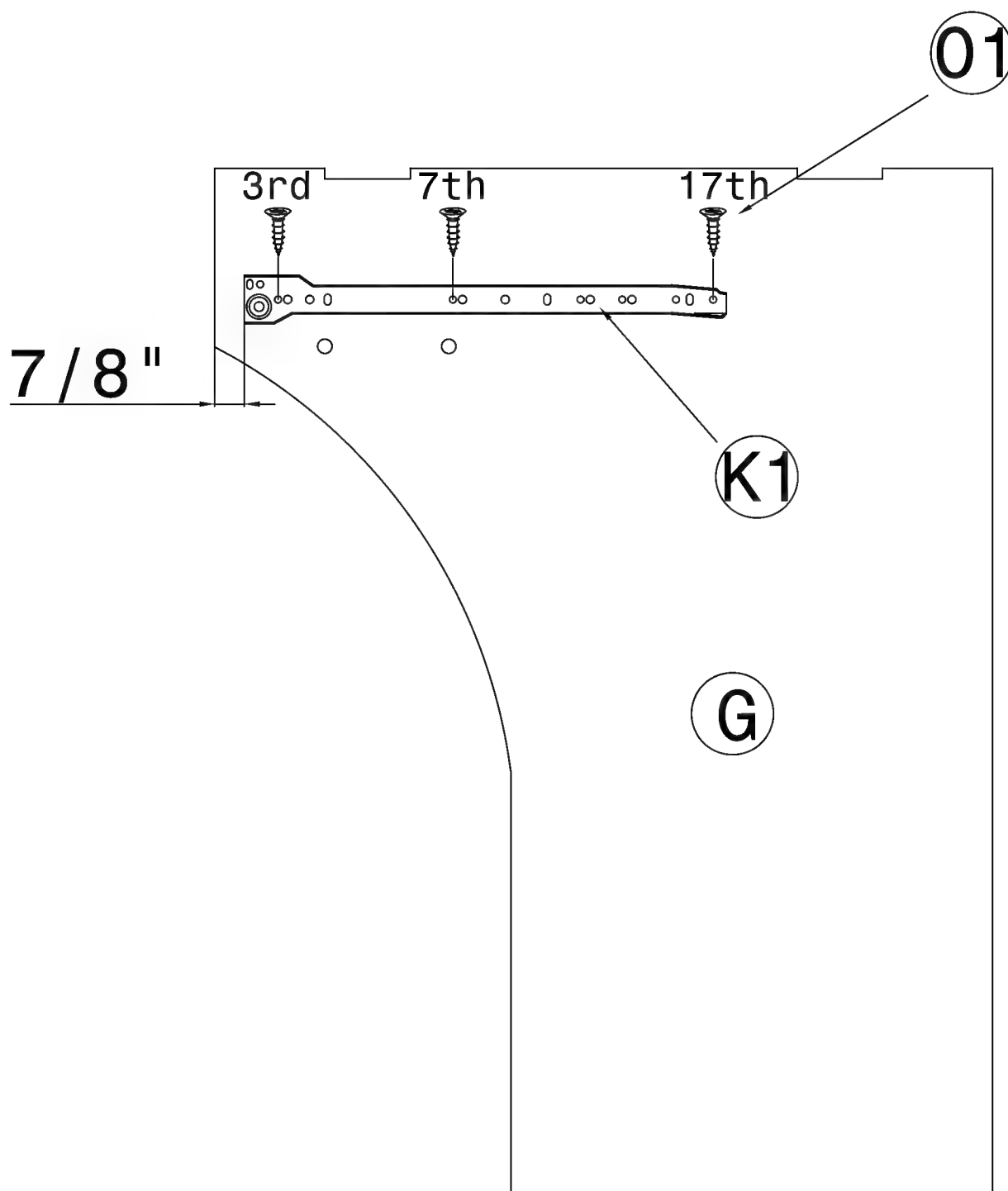
## 6) .ASSEMBLE THE RIGHT OUTER SLIDE (M1) .

- ATTACH THE RIGHT OUTER SLIDE (M1) TO LEFT SIDE PANEL (C) USING 3 SCREWS (01) .



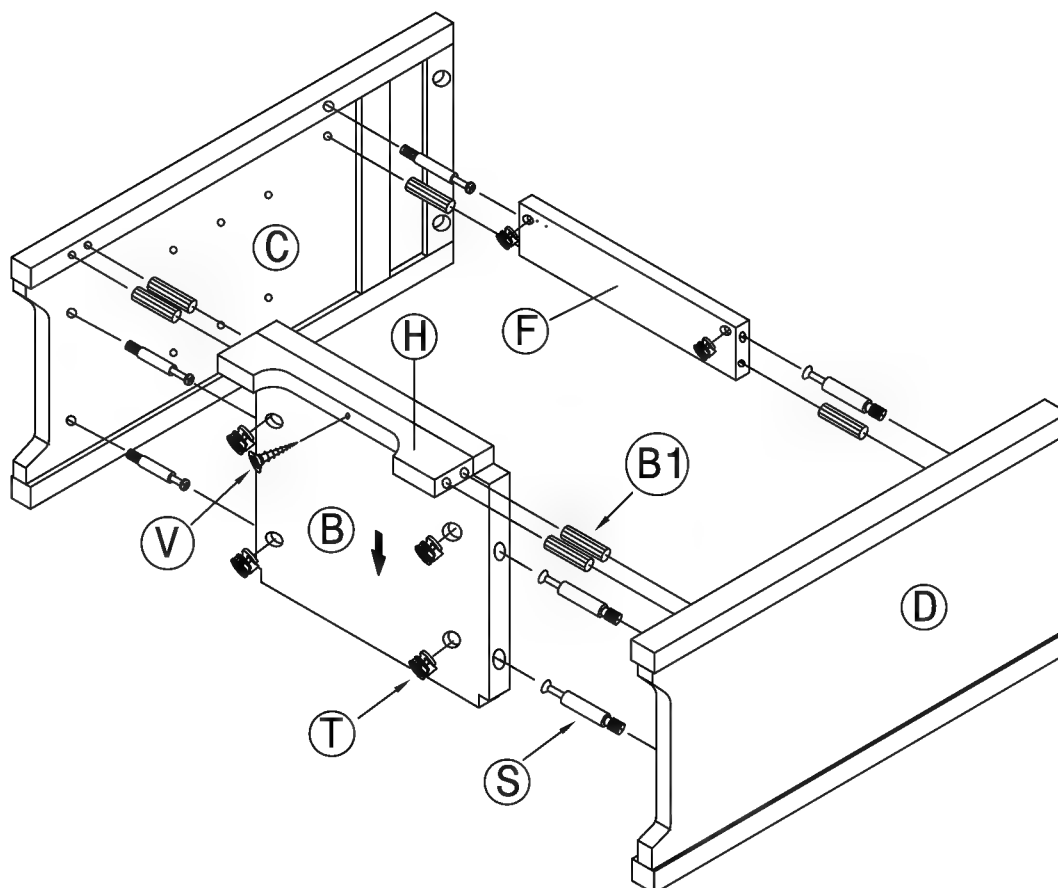
## 7) .ASSEMBLE THE RIGHT OUTER SLIDE(M1) .

- ATTACH THE RIGHT OUTER SLIDE(M1) TO RIGHT SIDE PANEL(D) USING 3 SCREWS(O1) .



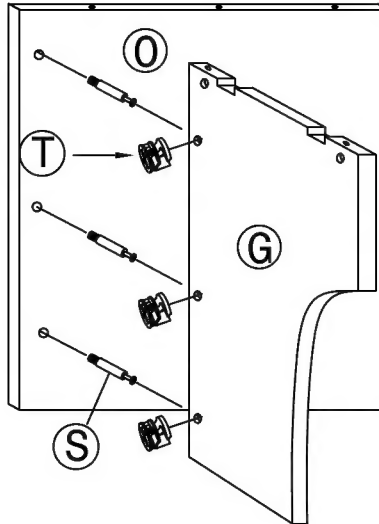
## 8) .ASSEMBLE THE LEFT OUTER SLIDE(K1) .

- ATTACH THE LEFT OUTER SLIDE(K1) TO SIDE PANEL (G) USING 3 SCREWS(01) .



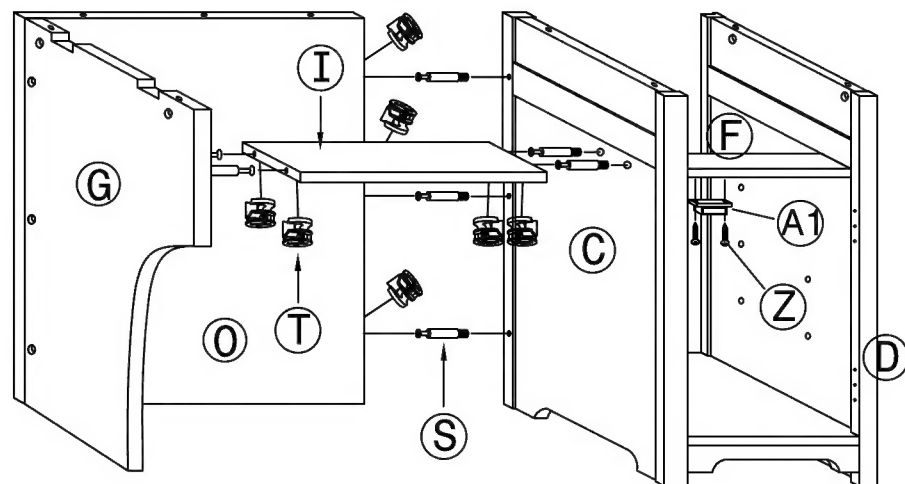
## 9) .ASSEMBLE SIDE PANELS(C/D) .

- ATTACH THE LOW PANEL(H) TO BOTTOM PANEL(B) USING A SCREW(V) .
- INSERT 6 DOWELS(B1) INTO THE HOLES IN THE PANEL(F/H) .
- ROTATE THE 6 CAM-BOLTS(S) INTO THE HOLES IN THE SIDE PANEL(C/D) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(F/B) AND ATTACH USING 6 CAM-LOCKS(T) .



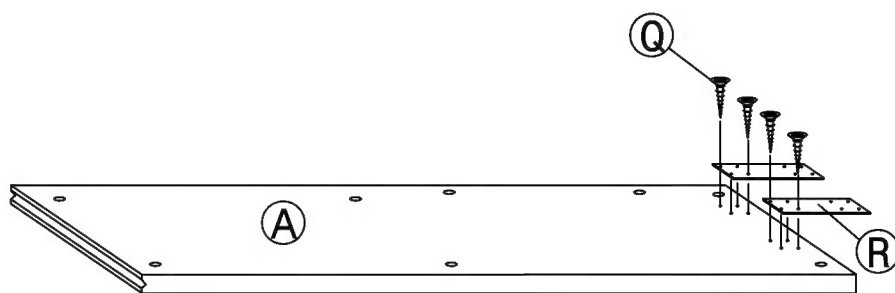
## 10 ) . ASSEMBLE THE PANEL (G) .

- ROTATE THE 3 CAM-BOLTS(S) INTO THE HOLES IN THE BACK PANEL(O) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(G) AND ATTACH USING 3 CAM-LOCKS(T) .



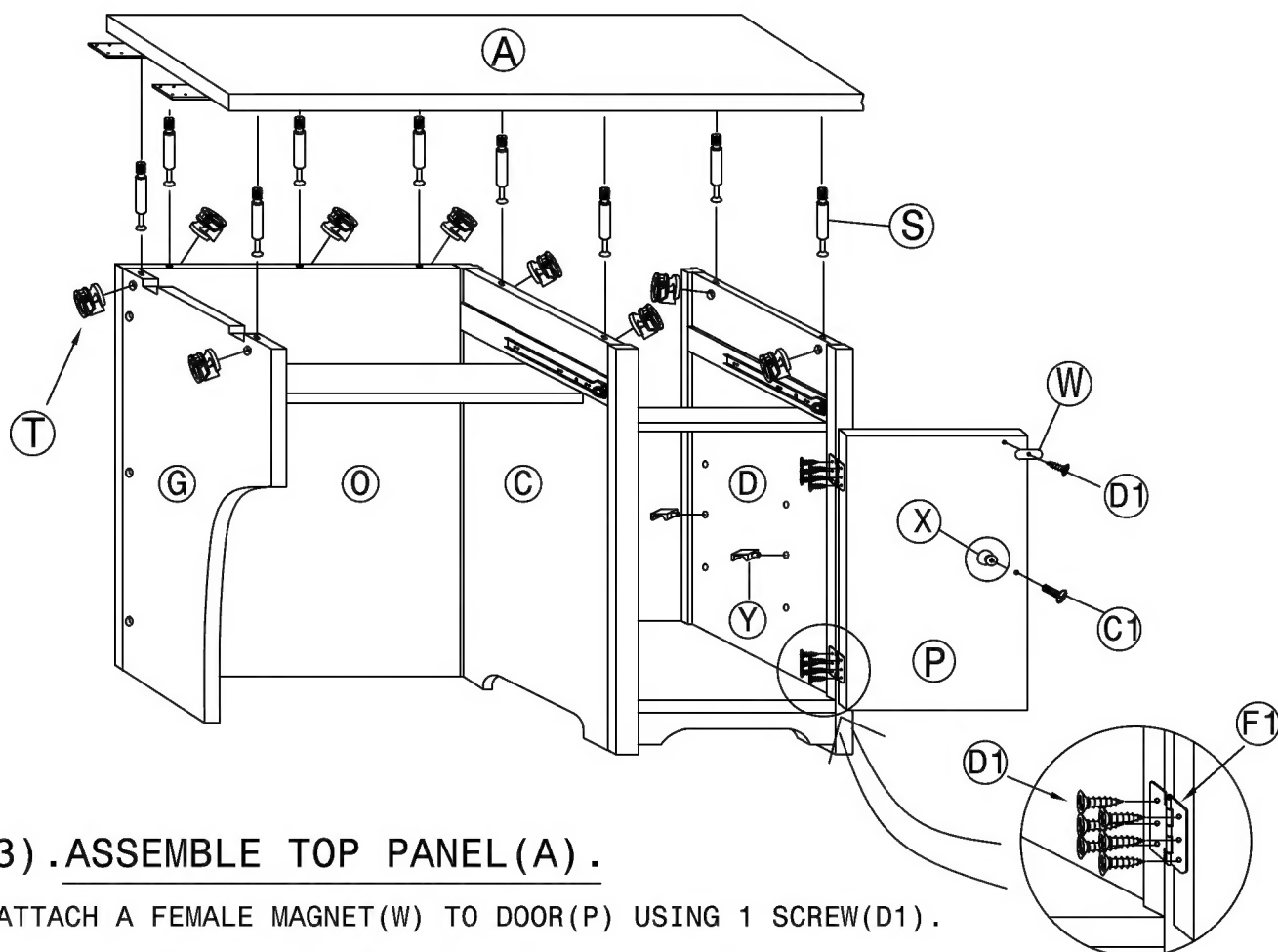
## 11) . ASSEMBLE ACROSS PANEL (I/O) .

- ATTACH A MAGNET(A1) TO ACROSS PANEL(F) USING 2 SCREWS(Z) .
- ROTATE 7 CAM-BOLTS(S) INTO THE HOLES IN THE SIDE PANELS(C/G) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(I/O) AND ATTACH USING 7 CAM-LOCKS(T) .



## 12) .ASSEMBLE THE FIXING PANEL(R) .

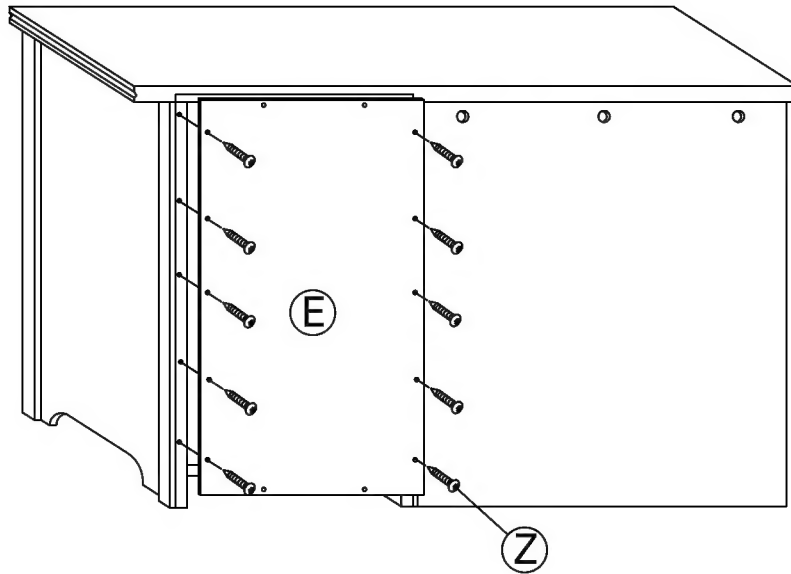
- ATTACH FIXING PANEL(R) TO TOP PANEL(A) USING 8 SCREWS(Q) .



## 13) .ASSEMBLE TOP PANEL (A) .

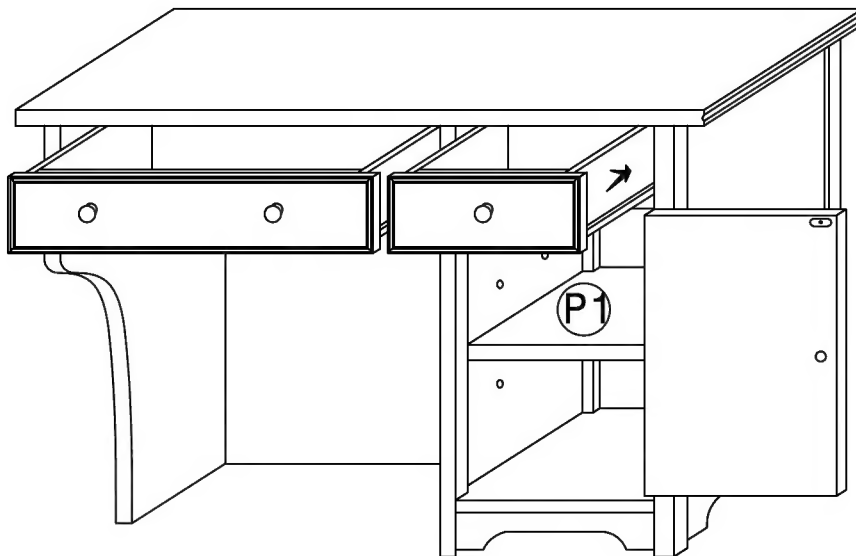
- ATTACH A FEMALE MAGNET(W) TO DOOR(P) USING 1 SCREW(D1) .
- ATTACH A KNOB(X) TO DOOR(P) USING 1 SCREW(C1) .
- ATTACH 2 HINGES(F1) TO DOOR(P) AND SIDE PANEL(D) USING 12 SCREWS(D1) .
- ROTATE 9 CAM-BOLTS(S) INTO THE HOLES IN THE TOP PANEL(A) .
- PLACE CAM-BOLTS(S) INTO THE HOLES IN THE PANEL(C/D/G/O) AND ATTACH USING 9 CAM-LOCKS(T) .
- FINALLY, INSERT 4 SHELF SUPPORTS(Y) INTO THE HOLES IN THE SIDE PANEL(C/D) .





#### 14) .ASSEMBLE THE BACK PANEL (E) .

- ATTACH BACK PANEL (E) TO TOP/BOTTOM/SIDE PANEL USING 14 SCREWS (Z) .



#### 15) .ASSEMBLE THE SHELF (P1) .

- PUT THE SHELF (P1) ONTO THE SHELF SUPPORTS (Y) .
- SLIDE THE DRAWER INTO SLIDES .

ATTACH FIXING PANEL(R) TO TOP PANEL USING 8 SCREWS(Q) .

